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Size Exclusion Chromatography of Poly(vinylpyrrolidone)

L. Senak^a; C. S. Wu^a; E. G. Malawer^a

a GAP Chemicals Corporation, Wayne, New Jersey

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SIZE EXCLUSION CHROMATOGRAPHY OF POLY (VINY LPYRROLIDONE). I I, ABSOLUTE MOLECULAR WEIGHT DISTRIBUTION BY SEC/LALLS AND SEC WITH UNIVERSAL CALI BRATION

L. Senak, C. S. **Wu,** and E. G. Malawer

GAF Chemicals Corporation 1361 Alps Road Wayne, New Jersey 0 74 70

ABSTRACT

Poly(vinylpyrrolidone) and poly(ethylene oxide) separate by hydrodynamic volune on Toyo Soda TSK-FW colunns in a mixed solvent mobile phase of 50:50 (v/v) MeOH/H₂O containing 0.1M solvent mobile phase or 50:50 (V/V) MeUH/H₂O containing 0.1M
LiNO₃. From this separation a single universal calibration cu
based on hydrodynamic volume [7]M can be obtained. Accurate weight average molecular weights of **PVP** were obtained by both SEC/IALLS and universal calibration showing **good** agreement between the two methods. SEC/LALLS overestimates the nunber average molecular weight for broad distribution polymers due largely to the lack of sensitivity of the LALLS detector to the low molecular weight portion of the polymers, while the universal calibration method slightly underestimates the nunber average molecular weight as compared to osmometric values. From this separation a single universal calibration curve

INTROEUCTICN

^Avariety of SEC-related methods have been extensively used

to produce polymer molecular weight distributions including

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narrow (direct) standard, polydisperse (broad) standard, and universal calibration as well as low angle laser light scattering (IALIS) detection. Neither narrow nor polydisperse standard calibration methods are considered to be viable absolute molecular weiqht methods for **poly(vinylpyrrolidone)(PVP).** former is unsuitable because of the lack of commercially available monodisperse PVP standards while the latter depends upon time-consuming ancillary methods to determine (at least) two ments of the distribution and is subject to greater errors since the resultinq calibration is derived fran only two points. The

The LALLS detector can be interfaced with **an SEC** system to obtain absolute molecular weight distributions (1). It has been applied successfully to aqueous polymers with relatively narrow molecular weight distributions whose polydispersities (D = $\overline{M}_{L}/\overline{M}_{n}$) are less than 2 (2-4). The SEC/LALLS technique typically overestimates the number average molecular weights of polymers (and thus under-estimates their polydispersities). Ouano and Kaye have ascribed this phenmenon to the fact that the molecular weight distribution calculation assumes monodisperse SEC slices while the resolution of commercial columns results in some band spreading (1) . It is interesting to note that the effect of band spreading in SEC/LALLS on the apparent molecular weiqht distribution is the reverse of that in conventional SEC usinq narrow standard calibration. The application of **SEC/LALLS** to broad molecular weight distribution polymers, i.e., with polydispersities greater than **3** has received little attention *(5).*

The product of intrinsic viscosity and molecular weight, [rl **IM,** which is proportional to the polymer hydrodynamic volune was demonstrated to be a universal calibration parameter for mall polydispersity polymers of various geanetries and chemical

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structures by Benoit and cowrkers (6). Spatorico and Beyer discussed the application of universal calibration to hydrophilic and large polydispersity polymers (7). The problems caused by both heterogeneous and polydisperse polymers in the utilization of this technique (8) and the appropriateness of choosing the of this technique (8) and the appropriateness of choosing t
weight (M̄), number (M̄), or peak (M̄ ∿ (M̄ , M̄) 4)average p . molecular weight in the expression [η]M have been related (8,9).

The universality of $[n]$ M as a calibration parameter for aqueous SEC has been recently reviewed with emphasis on confounding nonsteric effects such as adsorption or electrostatic repulsion as well as significant polydispersity (10). Mori observed universal calibration behavior for PVP vis-a-vis poly(ethylene oxide)(PEO) standards in a nonaqueous mobile phase of 0.01M LiBr-DMF on a polystyrene qel support **(11).** mard and Rinaudo studied PVP in aqueous $0.2M$ NH₄OAc on a cationically derivatized (with quaternary ammonium) silica support and noted a deviation frun universal calibration behavior which was ascribed to residual adsorption (12). Belenkii et.al. also reported such a deviation €or **PVP** in aqueous 0.3% NaCl on Sephadex which was interpreted in terms of selective macranolecular penetration of the walls of the Sephadex particles **(13).**

In a recent paper it was reported that the optimum size exclusion chranatographic (SEC) method for poly(vinylpyrro1idone) **was** found to be based upon a stationary phase of diol derivatized silica and mobile phase of 50:50 (v/v) MeOH/H₂O containing 0.1M Lim3 **(14).** The large, irregular particles contained in that stationary phase do not lend themselves to a sufficiently high resolution separation to elucidate molecular weight distribution. To date, no vendor supplying a sufficiently derivatized 10 µm (or smaller) spherical packing material in the three pore sizes required, 4000, 500, and **60A** has been *0*

identified. These pore sizes were deemed necessary to insure the ability to differentiate over the widest dynamic range of molecular weights and, and if mixed according to their respective pore volumes, would result in a column set log-linear in molecular weight as a function of elution volune or time. Mequate derivatization is needed to insure that the chronatographic separation is controlled strictly by molecular size (entropic effects) rather than partially by adsorption (enthalpic effects).

The hydrophilic semi-rigid polymeric gel containing the chemical group ${C}$ H₂CHOHCH₂O} and known as TSK-GEL type-PW (Toya Soda *Co.,* Japan) was chosen as an alternative stationary phase. *An* aqueous SEC separation of PIP utilizing this medim has already been reported (15). The PW-gel is, however, inferior to the diol derivatized silica in mechanical stability and efficiency (theoretical plate count).

The first aim of the present work was to extend the previously reported chranatograhic metha3 **(14)** to higher resolution by employing the aforementioned Toya Soda m-gel support and, in conjunction with LALLS detection, produce absolute molecular wight distribution information for carmercial PVP grades. The second aim was to use this data to construct a universal calibration plot and test the validity of the hydrodynamic volune parameter for pvp in an aqueous environment.

EXPERIMENTAL

The PVP sanples investigated included cmercial lots of molecular weight grades of K-90, K-60, K-30 and K-15 produced by **C9F** Chemicals Corporation, Wayne, NJ as well as fractions

generated by classical solvent/nonsolvent precipitation using water/acetone. Each grade notation represents the naninal Fikentscher K-value which is related to the relative viscosity, n_{rel} , in aqueous solution and the concentration, c, (in g/dl) by **(16):**

$$
\frac{\log n_{\text{rel}}}{c} = \frac{75K_o^2}{1 + 1.5K_o c} + K_o
$$

and,

 $K = 1000 K_{\odot}$

The exact K-values of these camercial lots were determined at 1 g/dl to be 89.6, **54.4,** 30.4, and 18.6 respectively. **A** cross-linked WP (Polyclar **AlQ** fran **GAF** Chemicals Corporation) was used to study preferential solvation. Seven Toya Soda and tm **Polysciences** PEO standards were used in the universal calibration portion of this work whose \overline{M}_{12} 's ranged from 996,000 to 1400 mu with polydispersities ranging fran **1.02** to 1.10.

The chranatograph employed in this study was **a** Waters Model GPC-1 with a mcdule U6K injector (100 **ul** loop) and a colunn heater thermstatted at 25°C. The SEC column set used consisted of one colmn. each of Toya Soda **G6OOOPW, GSOOOPW, G3000PW** and **G2000FW** grades as **well** as a guard colunn of TSK-GEL type **G2000EW** material, and was found to be log-linear over four decades (10 $^{\mathsf{6}}$ to 10² amu) representing the molecular range of all GAF mercial grades of WP. "he analytical colunns were 30 **an** long and had an i.d. of **7.5** mn. The efficiency of the colunn set was determined to be approximately **2,700** theoretical plates using n-methylpyrrolidone and the **50** method. The mobile phase was identical to that reported earlier namely **50:SO** (v/v) **MeOH/H** *0* 2

containing 0.1M LiNO₃ (14). The water and methanol used were Onnisolve HPLC grade obtained fran **EM** Science **(E.** Merck) while the LINO_3 was reagent grade obtained from Fisher Scientific.

The refractive index (RI) detector used was similar to the Waters Model R401 and employed attenuation settings of 4 for K-90, 8 for K-60 and K-30, and 16 for K-15. The LALLS detector was an LE/Milton **Roy** (Chranatix) Model CMX-100 whose He-Ne laser operates at a wavelength of 632.8 rm. The LALLS incident power settinqs were 50 mv for K-90 and K-60 and 100 mv for K-30 and K-15. The laser differential refractmeter, an LCD/Milton Roy (Chranatix) Model KMX-16, (used to determine dn/dc) operated at the same wavelength and was thermostatted at 25°C.

Intrinsic viscosities were determined at 25°C using a 0.64 mm i.d. Ubbelohde viscometer and a Schott Model AVS automated viscometer. A Wescan Model 232A vapor pressure osmometer (VPO) was used to determine \bar{M}_n 's of K-30 and K-15. VPO was calibrated with benzil, thermostatted at 51°C and anployed isopropanol as a solvent. **A** Wscan Model 230 membrane osnometer was used to determine \bar{M}_{α} 's of K-90 and K-60. It utilized an S&S Model B-20 membrane in aqueous 0.1M LiNO₃ at 40°C. A Mitsubishi Model KF-05 moisturemeter was employed to determine water levels by Karl Fischer titration. chranatcgraphic analyses were preformed on a Perkin-Elmer Model Sigma 1 GC containing a (80/100 mesh, 6 ft. x 2 mm i.d.) Porapak Q glass column and employing flame ionization detection. The Gas

The PVP sample solutions used in the SEC and SEC/LALLS experiments were prepared at concentrations of 0.2, 0.4, 0.85, and 1.5% w/w for PVP K-90, K-60, K-30, and K-15 respectively in the SEC mobile phase. These concentrations were chosen to maximize detector responses while avoiding concentration effects

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(e.g., viscous fingering). **PEO** standard solutions used for miversal calibration were prepared at 0.1% w/v. All solutions were allowed to dissolve for $\frac{1}{2}$ day on a slowly rotating wheel and were filtered through 0.45 μ m Millipore HA filters prior to injection.

The data acquisition system consisted *of* a Digital Equipnent Corporation MINC-11 computer and an LDC/Milton Roy (Chromatix) Model CMX-10 interface box. The Chromatix MOLWT2 and GPC2 prograns were used to perfom SEC/LALLS and SEC/universal calibration calculations respectively. The data collection window was 30 minutes and 256 timeslices were autmatically recorded **per-** chranatogram.

For the SEC/LALLS experiment, MOLWT2 calculates the instantaneous timeslices molecular weight, M_i, from the corresponding instantaneous concentration, c_i and the excess
Paulaigh continuing factor \bar{p} according to a modified for Rayleigh scattering factor, \bar{R}_{A} , according to a modified form of the Debye equation:

$$
\frac{\kappa c}{\overline{R}_{\theta,i}} = \frac{1}{M_i} + 2A_{2,i}C_{i}
$$

where, A₂ equals the second virial coefficient and the optical constant, **K,** is proportional to the squares of both the refractive index, n, and (dn/dc). $A_{2,i}$ is assumed to be constant throughout an individual sample's molecular weight distribution. For universal calibration, GPC2 calculates M_i according to

$$
M_{i} = \left(\frac{[n_{s,i}]M_{s,i}}{K}\right)^{1/(a+1)}
$$

where K and a are the Mark-Houwink constant for PVP in the **SEC** mobile phase and $\begin{bmatrix} n \\ s \end{bmatrix}$ and $\begin{bmatrix} n \\ s \end{bmatrix}$, are the instantaneous values of the PEO standards' intrinsic viscosities and molecular weights respectively. The latter are taken from a previously computed calibration curve for $[\eta_{s,i}]M_{s,i}$ versus $V_{e,i}$ (the elution volume) constructed from the individual PEO standards' [n] and **M** values. **S**

RESULTS **AND** DISCUSSION

A. Mobile Phase Studies

The mixed mobile phase consisting of a 50:50 (v/v) mixture of water and methanol with $0.1M$ LiNO₃ has been developed for a diol derivatized silica colunn system for PVP in the previous work (14). This mixed aqueous mobile phase was found to be satisfactory in the present work for a Toyo Soda TSK-PW column system with 100% polymer recovery determined by the method previously described **(14).** The mission of methanol fran the mobile phase causes a significant sensitivity **loss** in light scattering measurement because the Fayleigh factor of the mobile phase is abut twice the value **of** water alone.

No indication of preferential solvation of PW by one of the mobile phase constituents **was** observed which, if present, would distort the molecular weight distribution. For example, the weight average molecular weights for a PVP K-90 sample were found to be virtually the same in the mixed mobile phase (l.43 x $10^6\,$ amu) and in water with 0.1 M LiNO₃ (1.57 x 10^6 amu) by static IALIS. In addition, the canpsition of the mixed mobile phase was canpared to mixtures of 10% to 20% (w/w) crosslinked PVP (Polyclar **AT@)** in equilibriun with the mobile phase with respect to the water/methanol ratio by Karl Fischer

titration and gas chranatcgraphy. (The hypothesis tested concemed the fact that if *wp* were preferentialiy solvated by either component then its crosslinked analog would alter their ratio in the supernatant.) **No** canpsitional differences were found.

B. Intrinsic Viscosity

The measured intrinsic viscosities of the **PEO** standards and PVP samples in the mixed mobile phase at 25°C are compiled in Table 1. The Mark-Houwink constants, K and a, for **PW** and FVP obtained under these conditions are given in Table 2. constants are related to the intrinsic viscosity *and* **the** molecular weight of a polymer by the Mark-Houwink equation These

 $[n] = KM^d$

or log [11] = a log M + log **K**

Thus K and a for both polymers were obtained from the slopes and intercepts of plots of log $[\n\eta]$ versus log M where M in this case is the experimentally determined weight average molecular weight, **Rw** (fran Table *6)* .

The plot for all PW sanples is shown in Figure **1** where the straight line was constructed from linear regression data and the ampsite and individual correlation coefficients (r) **are** given in Table 2. The Mark-Houwink constants **of** the *m7p* ccmnercial samples *(2)* were **used** in the subsequent universal calibration calculation of molecular weight distribution of pvp samples because they gave the best correlation with **LRLLS** results. and a values *re found to **be** nearly the **sane** for cannercial PVP sanples **and** narrow fractions. This is probably **due** to the fact The K

TABLE **1**

Intrinsic Viscosity Results

sample

TABLE **2**

Mark-Houwink Constants

(Note: Set (1) is generated from this work and set (2) is taken from previous work.)

FIGURE 1. Mark-Houwink plot for **cannercial** PVP **grades and** PW **narrow fractions in the mixed mobile phase at 25'C.**

that the fractions are not monodisperse in molecular weight (as shown later in Table 8a).

C. Refractive Index Increments

The refractive index increments (dn/dc) of PVP in the mixed mobile phase at 25°C which are needed for the calculation of the Rayleigh optical constant (K) are listed in Table **3. No** molecular weight dependence of the refractive index increment of *WP* was observed.

D. Light Scattering Data

The weight average molecular weight and second virial cceffients of cmercial *WP* sanples in the mixed mobile phase at 25°C as determined by static LALLS are given in Table 4. It can be shown fran this data that the second virial coefficient of PVP

TABLE **3**

Refractive Index Increments of *WP*

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under these conditions decreases with increasing molecular weight according *to* the following relationship

$$
A_2 = 0.01 \times M^{-0.23}
$$

which is **typical** of linear polymers in *good* solvents (17).

The molecular weights of PVP obtained by static LALLS and SEC/IALLS have been found to be the same in this study. Therefore, only SEC/IALLS, a more convenient technique, was used to determine most of the PVP weight-average molecular weights reported in this paper. The equivalence of these **two** techniques in determining \bar{M}_{w} is shown for three PVP samples in Table 5.

The molecular weight distributions of both commercial and narrow fraction **PVP** smples were analyzed by SEC/LALLS and the distribution ments and plydispersities sumnarized in Table 6.

TABLE 4

Static LALLS Results

(Note: These samples are alternate lots to those reported on in Tables **1-3** and 6-8b)

TABLE 5

Canparison of Static LALIS and SEC/LALLS Results

(Note: These samples are alternate lots to those reported on in Tables 1-3 and 6-8b)

TABLE **6**

Molecular Weights of **PVP** Samples **by** SEC/IALLS

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The \overline{M}_{11} values reported here are slightly higher than but in generally good agreement with those reported earlier by Biihler and Klodwig (18) and BASF AG (19).

The SEC/LALLS chromatogram for PVP K-90 (as depicted in Figure 2) did not exhibit any high molecular weight shoulder suggesting that no branched, high molecular weight canponent is present in PW K-90. coefficient (17). Yet the second virial coefficient of PVP increases monotonically fran K-15 to K-90 according to the aforementioned relationship. This further indicates the absence of branching in PVP K-90. Branching normally decreases the second virial

The number average molecular weights obtained by **SEC/LALLS** are much higher than those obtained by osmanetry as shown in Table 7. The anomalously high number averages generated by

FIGURE *2.* Canparison **of** lALts and **DRI** detector outputs **for** FVP K-90 by **SEC.**

TABLE 7

Ommetry Results

SEC/LALLS cause the corresponding polydispersities to be mall. The discrepancy between \bar{M}_n as obtained from SEC/LALLS versus osnanetric methods is principally due to the lack of sensitivity of the LALLS detector toward the low molecular weight portion of broad distribution polymers where the concentration **(RI)** detector is still sensitive as depicted by the shaded area in Figure 2 for the case of PVP K-90. As discussed by Hamielec et.al., an electronic switching device and a technique for optimizing the sensitivity and signal to noise ratio of the LALLS detector throughout the SEC chromatogram is needed to improve the accuracy of \bar{M}_n as obtained by SEC/IALLS (20). A secondary (lesser) cause of high number averages in SEC/MLLS is band broadening which was not treated in this work.

A log $\bar{M}_{_{\bm{W}}}$ versus retention volume calibration curve was generated fran the results reported for the four narrow fraction PVP samples in Table 6. Fairly accurate molecular weights of PVP **K-60** can be obtained fran this direct standard calibration curve because the **K-60** distribution lies within the molecular weight limits of that calibration curve. The weight average molecular weight of PVP K-60 based on this calibration curve is 3.32×10^5

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mu which is the same as the SEC/LALLS result. The number average molecular weight is 4.81×10^4 which is much closer to the osnanetry result than to **the** SEC/LALLS result. indicates the overestimation of the number averaqe molecular weight for broad distribution polymers by SEC/LALLS is due more to the insensitivity of LALLS to the low molecular weight portion of their distributions than to band broadening. This

E. Universal Calibration

The universal calibration curve for PEO standards and carmercial and narrow fraction PVP samples is shown in Figure **3.** he straight line was constructed fran the linear regression results of the **PEO** standards, the *mrp* fractions, and the carmercial PVP samples weight average molecular weight retention volumes and exhibited a composite correlation coefficient of 0.9989. The narrow PVP fractions fall on the plot nicely. However, the cannercial PVP samples which display broad molecular wight distributions are displaced **fran** the plot if peak retention volunes are used. When the retention volunes corresponding to the weight average molecular weights (available fran SEC/LALLS data) are employed, the camercial FVP samples also fall on the universal calibration plot.

The molecular weight averages and polydispersities of cmercial and narrow fraction PW samples based upon universal calibration are reported in Table 8a. The corresponding **di** fferentjal absolute molecular weight distributions of commercial PVP K-90, K-60, K-30, and K-15 are depicted in Figure **4.** The agreement between universal calibration and **SEC/LALLS** with regard to $\bar{M}_{\mathbf{w}}$ values is very good. Except for the case of PVP K-30, the number averages appear to be somewhat

FIGURE 3. Universal calibration plot for *mrp* samples and **PEO** standards in the mixed mobile phase at 25°C using a Toya Soda TSK-GEL type PW column set (G6000PW, **GSOOOFW, G3000PW,** and G2000PW).

wderestimated by universal calibration when canpared to osnanetry results. This **may** be due to SEC band broadening and to difficulty in calculating \bar{M}_n due to uncertainties in the low molecular weight tails of the chraatograms *(e.g.,* the effect of proximity to solvent peaks) (21). In addition, the vapor phase osmometric value of \bar{M}_n can be readily affected by the presence of **low** molecular weight impurities in the sample. These potential errors may be large enough to prevent **good** agreement between the two methods.

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TABLE **8A**

Molecular Weights of WP Samples by Universal Calibration (a = **0.65,** K = **2.32** x

The Mark-Houwink constants detennined fmn different sets of cmercial PVP samples in the mixed mobile phase were found in this laboratory to vary from 0.65 to 0.70 for a and 2.32×10^{-4} to 0.92×10^{-4} for K. Mark-Houwink constants are normally sensitive to polymer molecular weight. However, the PVP molecular weights calculated according to universal calibration were not observed to be sensitive to the Mark-Houwink constants *used* in the calculation. *^A*higher value of *K* is accmpanied with a lowr value of a and all pairs **of** constants in the aforanentioned range should give approximately the same molecular weight (21). For example, if the four commercial PVP samples' distributions were recanputed by an alternate, extrane set of constants (a = 0.72 , K = 0.851×10^{-4}) the molecular weights

universal calibration.

TABLE 8b

Molecular Weights of PVP by Universal Calibration

(for a = 0.72, K = **0.851** *x*

obtained as listed in Table 8b are very similar to those in Table 8a (as computed from a = 0.65 and K = 2.32 x 10^{-4}). This suggests that for the purpose of calculating molecular weights by the universal calibration method **the** Mark-Howink constants may be obtained from broad distribution polymers without fractionation.

CONCLUS **IONS**

In the mixed mobile phase of 50:50 (v/v) MeOH/H₂O containing 0.1M LiNO₃, PVP and PEO were found to elute based on hydrodynamic volume on **Toyo** Soda TSK-FW colunns. **No** preferential solvation of PVP by either MeOH or H₂O in the mobile phase was noticed. refractive index increment of PVP in this mobile phase was found to be 0.174 ml/g and is independent of the molecular weight of PVP. The second virial coefficient of PVP .in this mobile phase was found to decrease with increasing molecular weight according to the equation $A_2 = 0.01 \times M^{-0.23}$ The

An accurate weight average molecular weight for PVP can be obtained from SEC/LALLS, however, this method overestimates the number average molecular weight of PVP. This is due mainly to the lack of sensitivity of the IALLS detector to the low molecular weight portion of broad distribution polymers. indication of a highly branched high molecular weight canponent was found in the PVP K-90 sample from the SEC/LALLS chromatogram or fram the dependence of the second virial coefficient upon molecular weight. Universal calibration behavior (as reflected in a single plot based on hydrodynamic volume) was demonstrated for PVP and PEO. Accurate weight average molecular weights for FVP can **be** obtained fran universal calibration. bwever, **this** method appears to underestimate the nunber average molecular weight due to hand broadening and uncertainty in the low molecular weight tail **of** the chromatogram. **No**

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